

## Conventional Wafer Test Example

Figure 1A

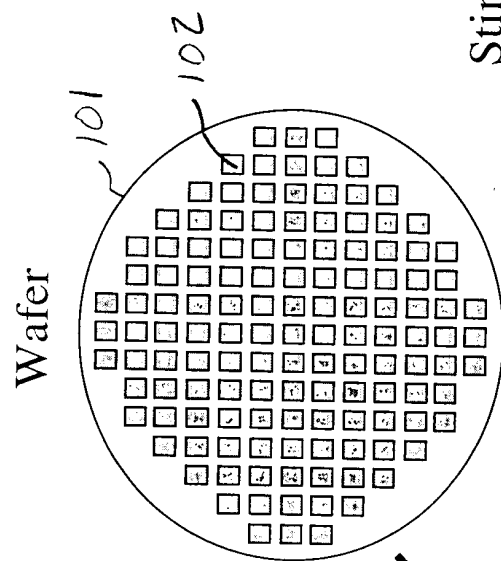


Figure 1B

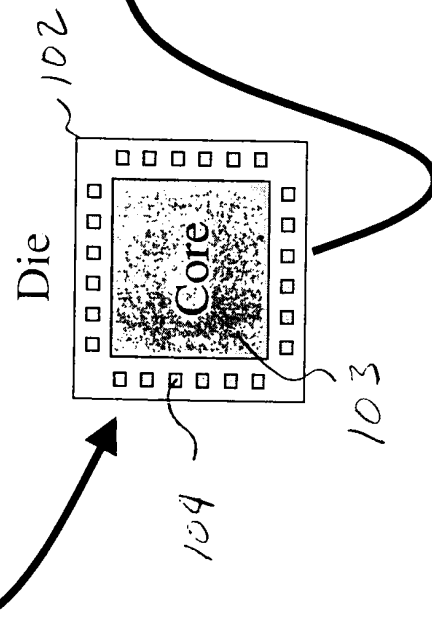
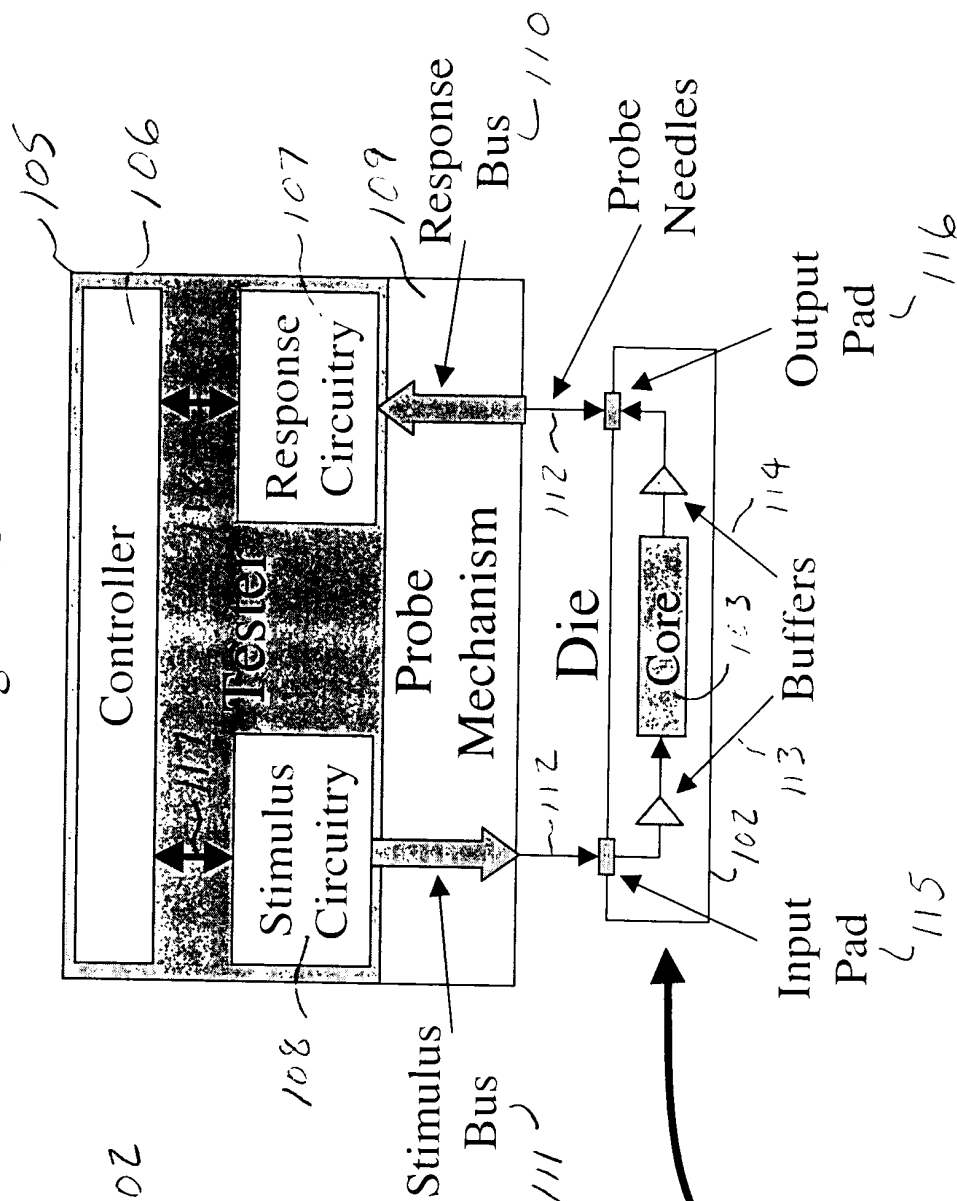
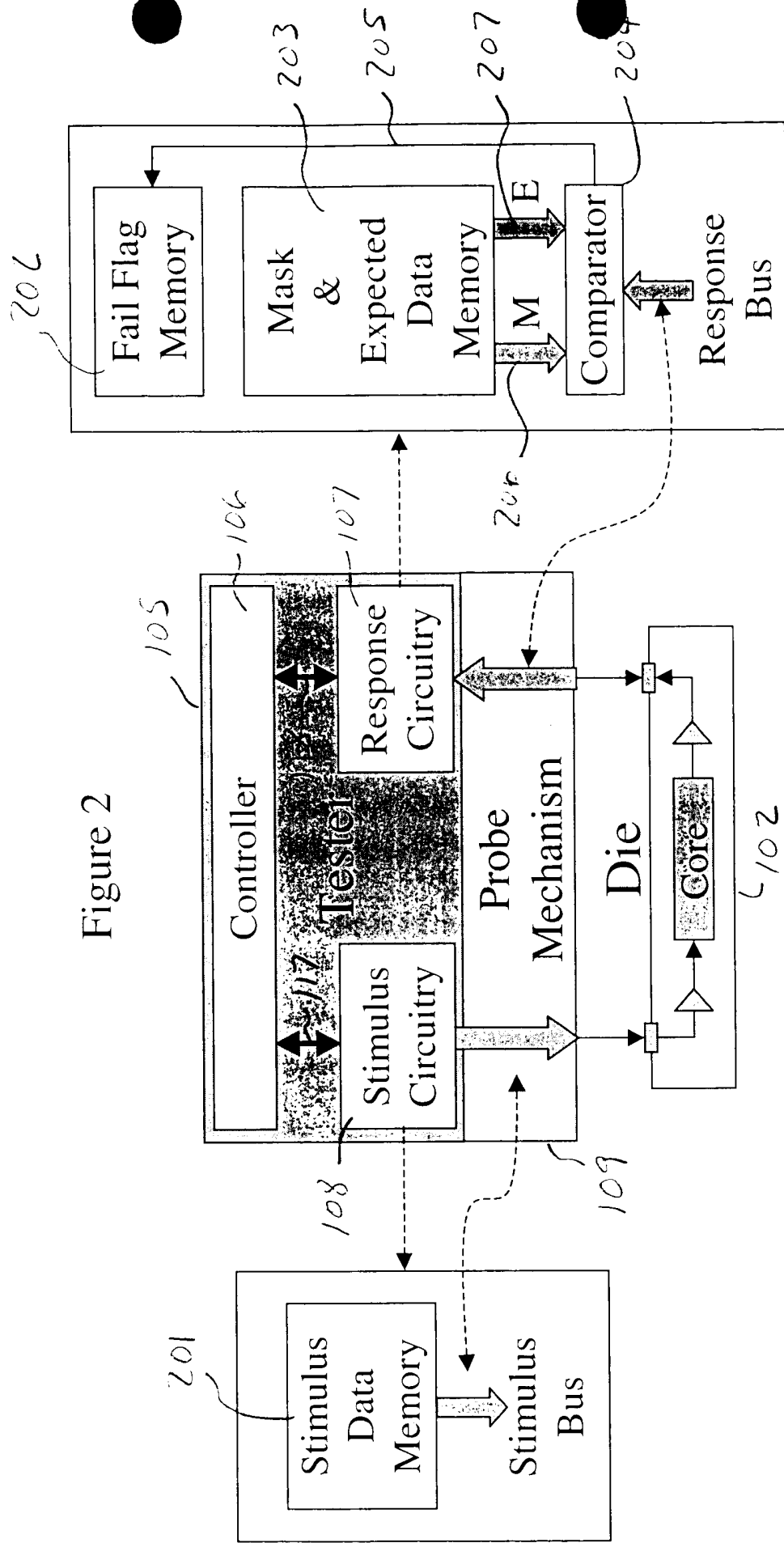


Figure 1C



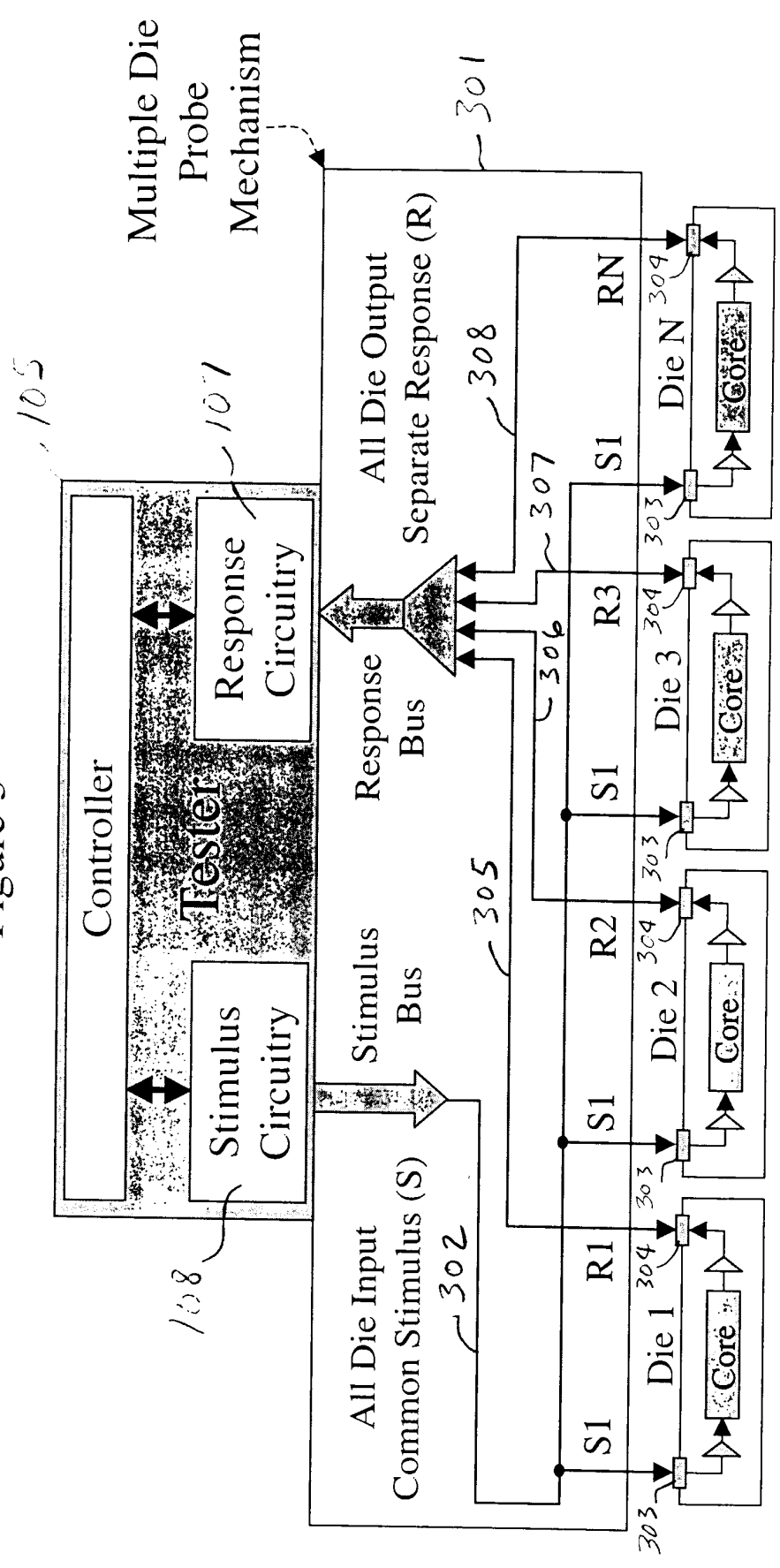
# Conventional Tester Stimulus & Response Circuitry

Figure 2



# Multiple Die Probe Test Example

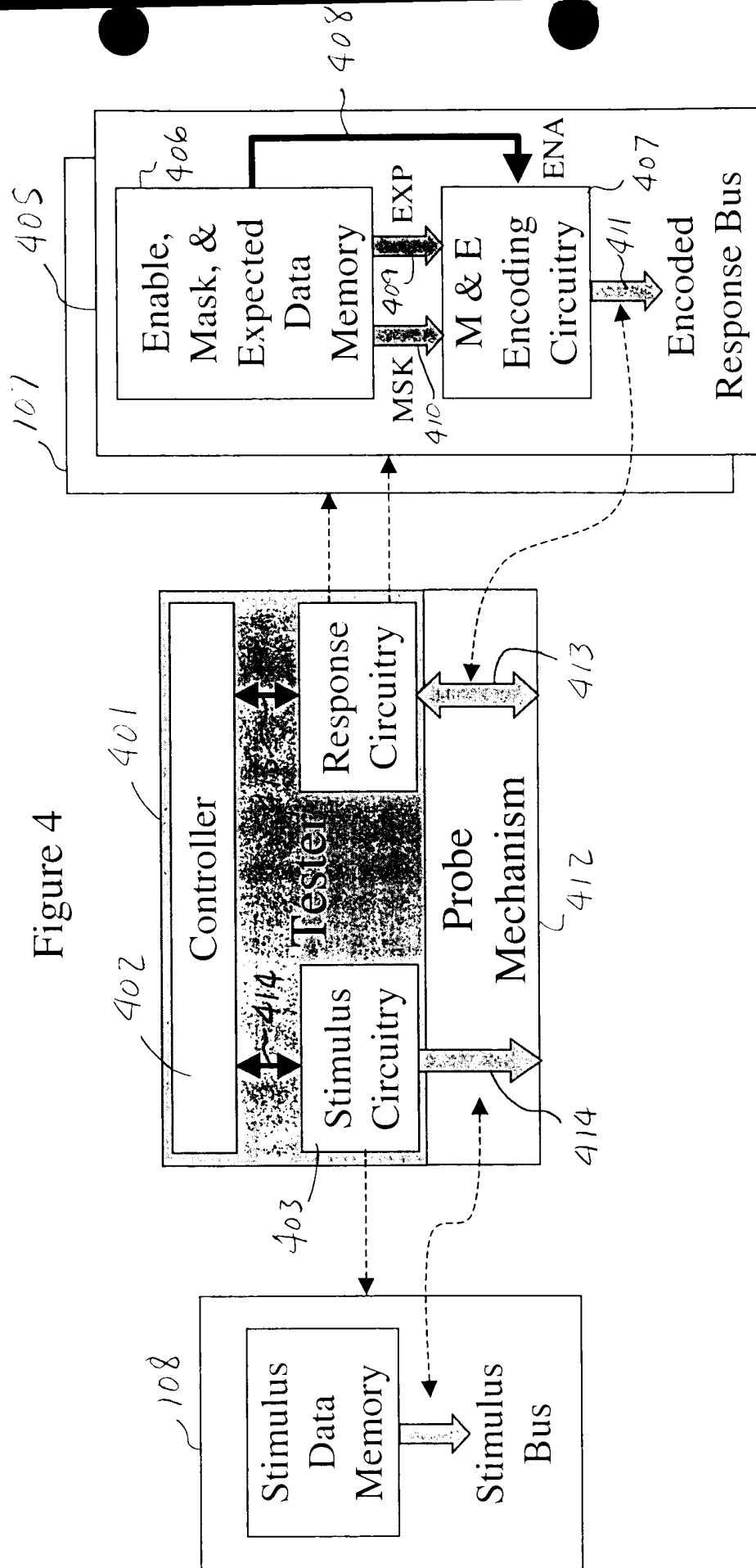
Figure 3



$$(\text{Sum of R1-RN}) \leq (\text{Tester Response Bus Width})$$

# Adapting Testers To Support Improved Wafer Testing

Figure 4



# Mask & Expected Encoding Circuitry

Figure 5A

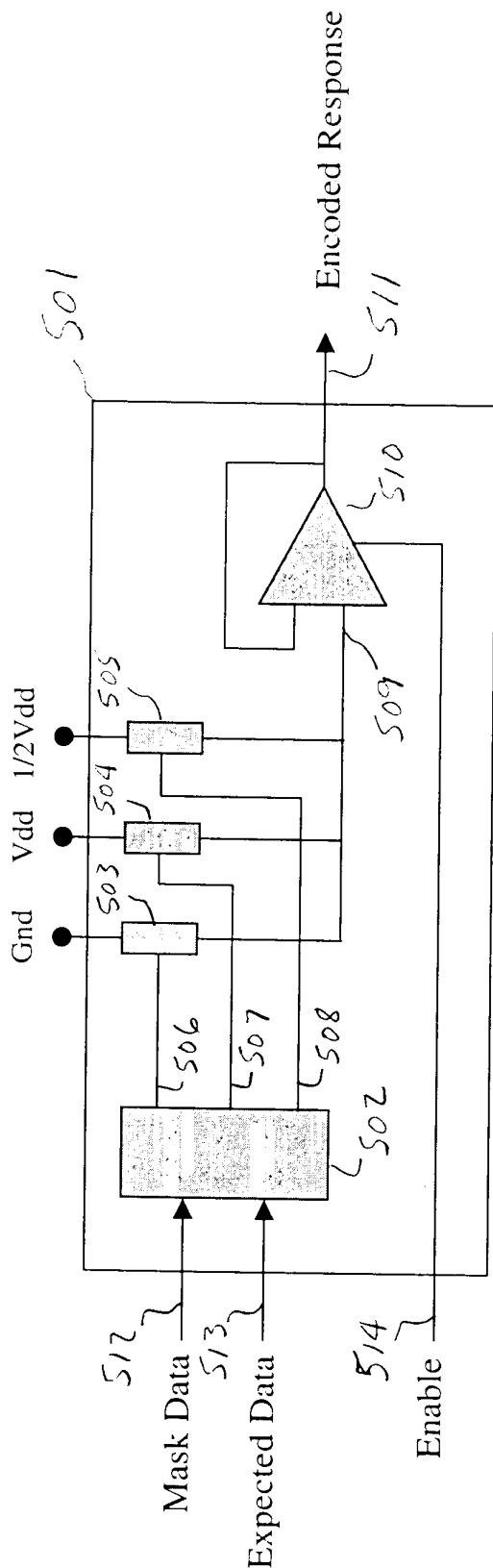
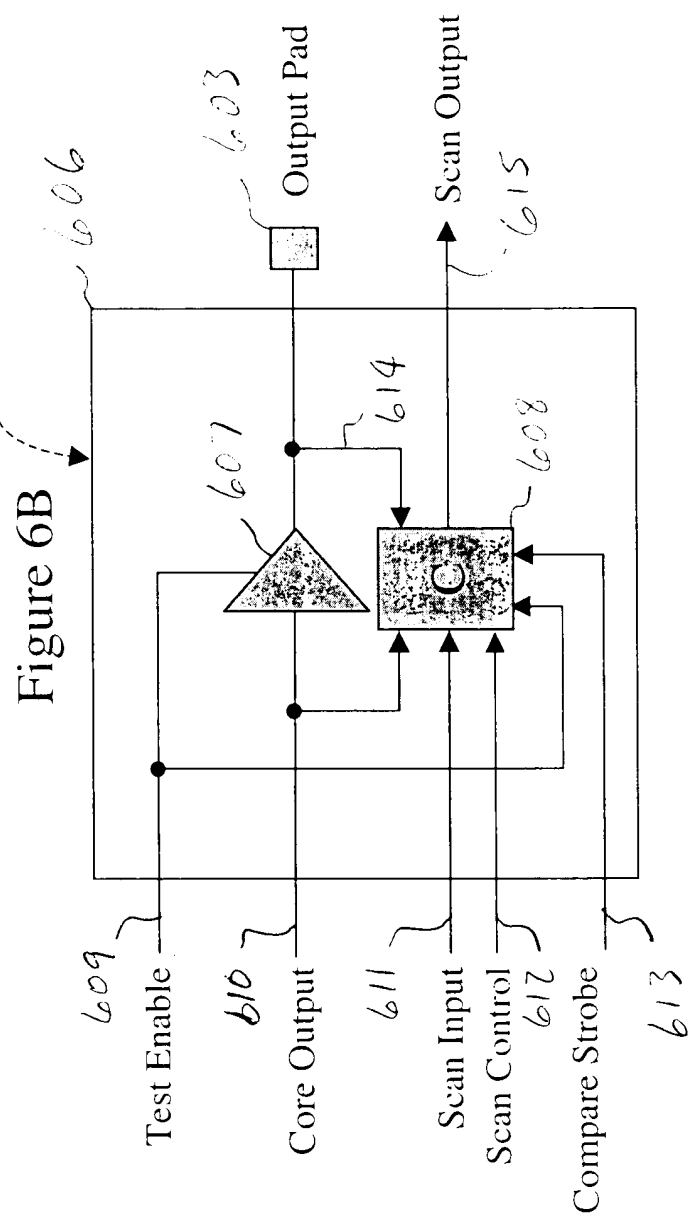
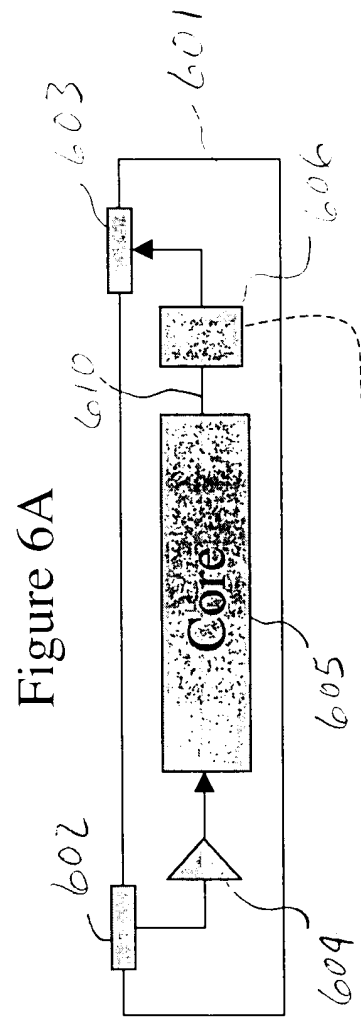


Figure 5B

ENA	MSK	EXP	ENR	Output Mode
0	0	0	Z	Disabled
1	0	0	Gnd	Low
1	0	1	Vdd	High
1	1	X	1/2Vdd	Mask

Adapting Die 2-State Outputs  
To Support Improved Wafer Testing



# Maskable Comparator For 2-State Outputs

Figure 7A

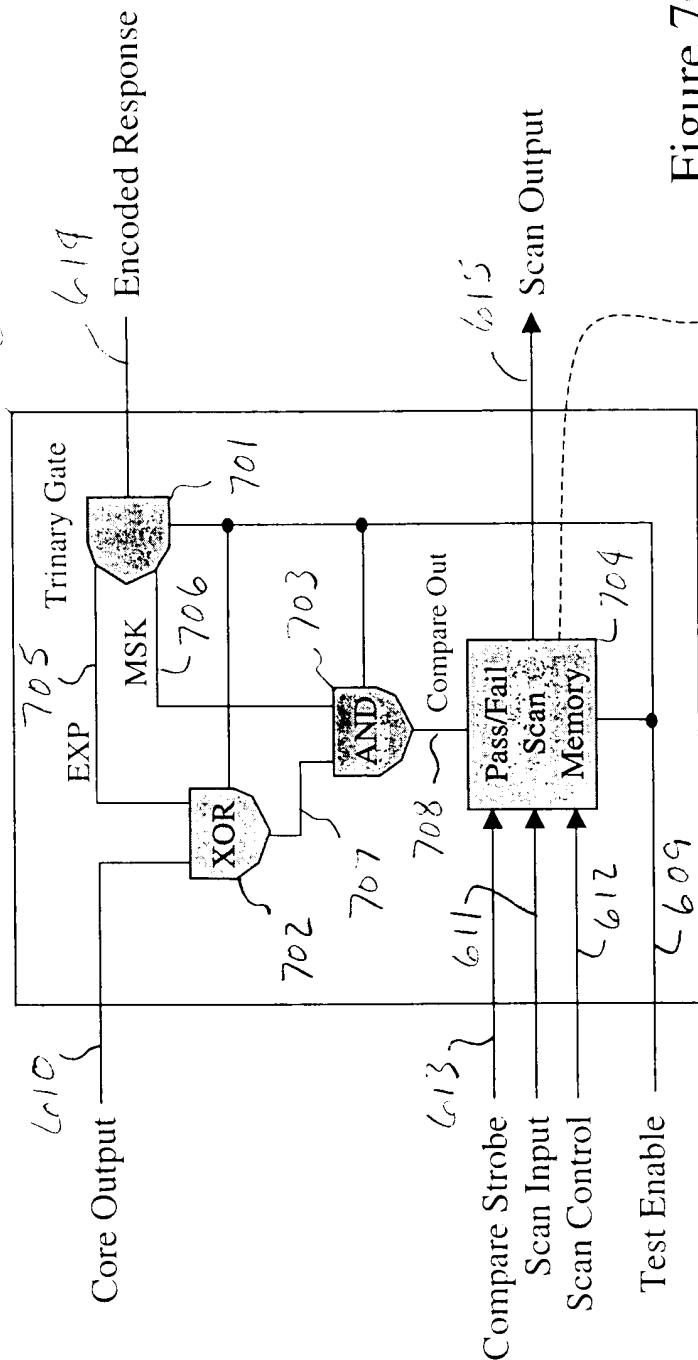


Figure 7C

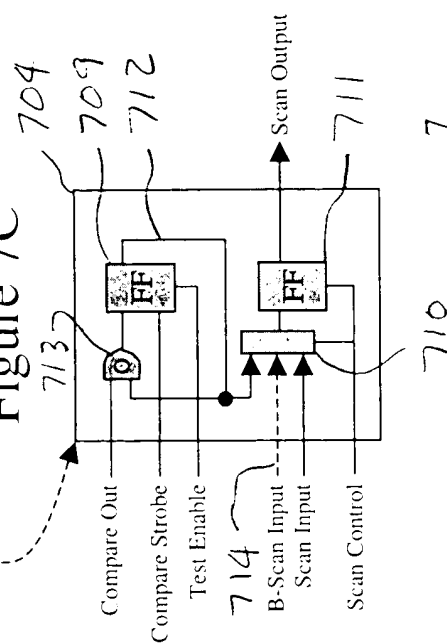


Figure 7B

TEN	ENR	MSK	EXP	Function Performed
0	X	X	X	Test Disabled
1	Gnd	1	0	Compare Low
1	Vdd	1	1	Compare High
1	1/2Vdd	0	X	Mask Compare

Figure 8A

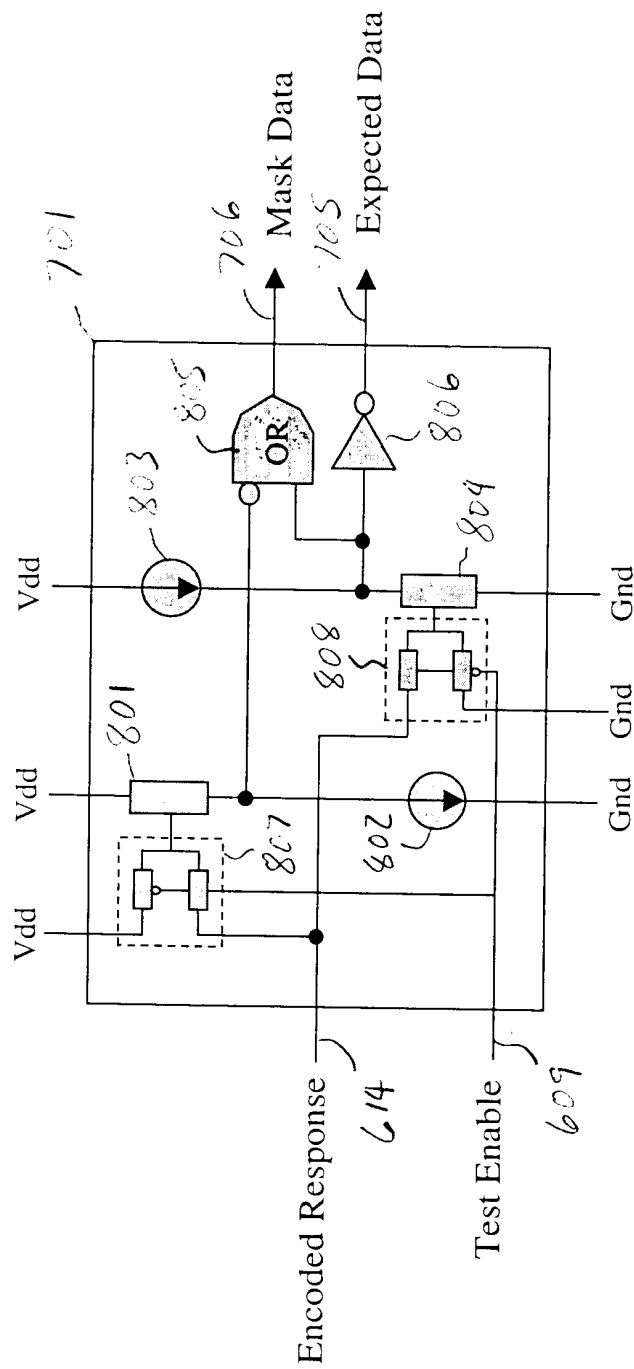
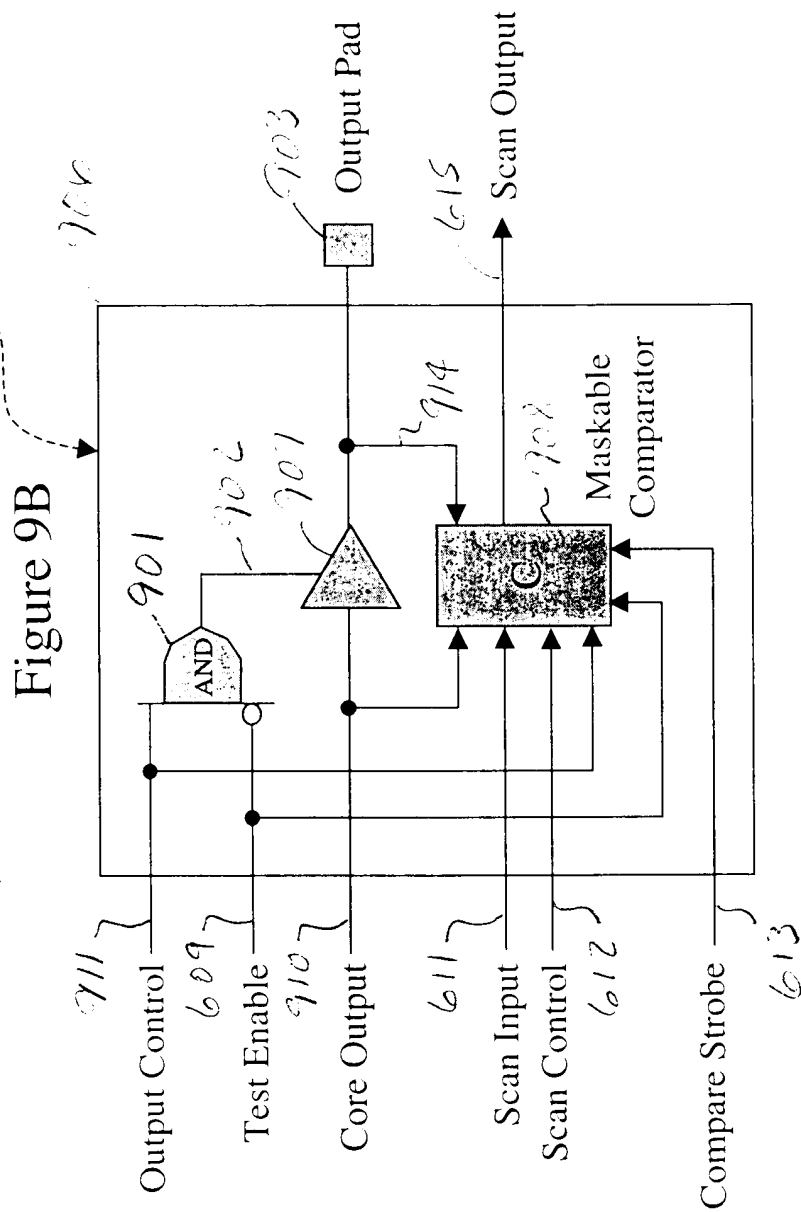
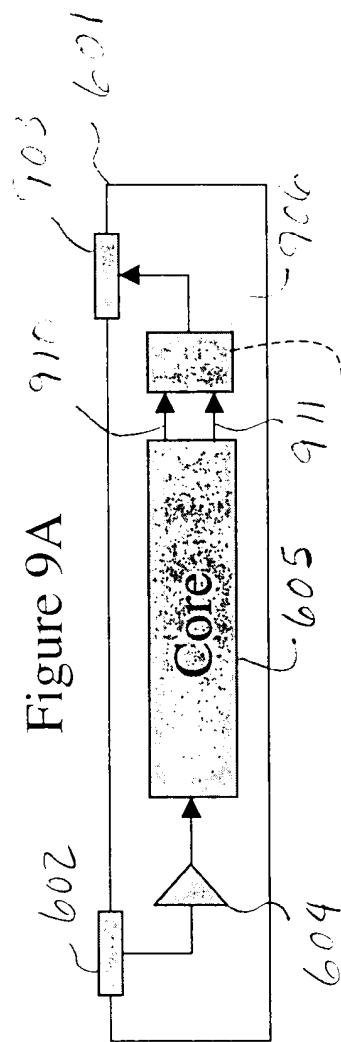


Figure 8B

TEN	ENR	MSK EXP	Function Performed
0	X	1 0	Gate Disabled
1	Gnd	1 0	Output a Low
1	Vdd	1 1	Output a High
1	1/2Vdd	0 X	Output a Mask



# Adapting Die 3-State Outputs To Support Improved Wafer Testing



# Maskable Comparator For 3-State Outputs

Figure 10A

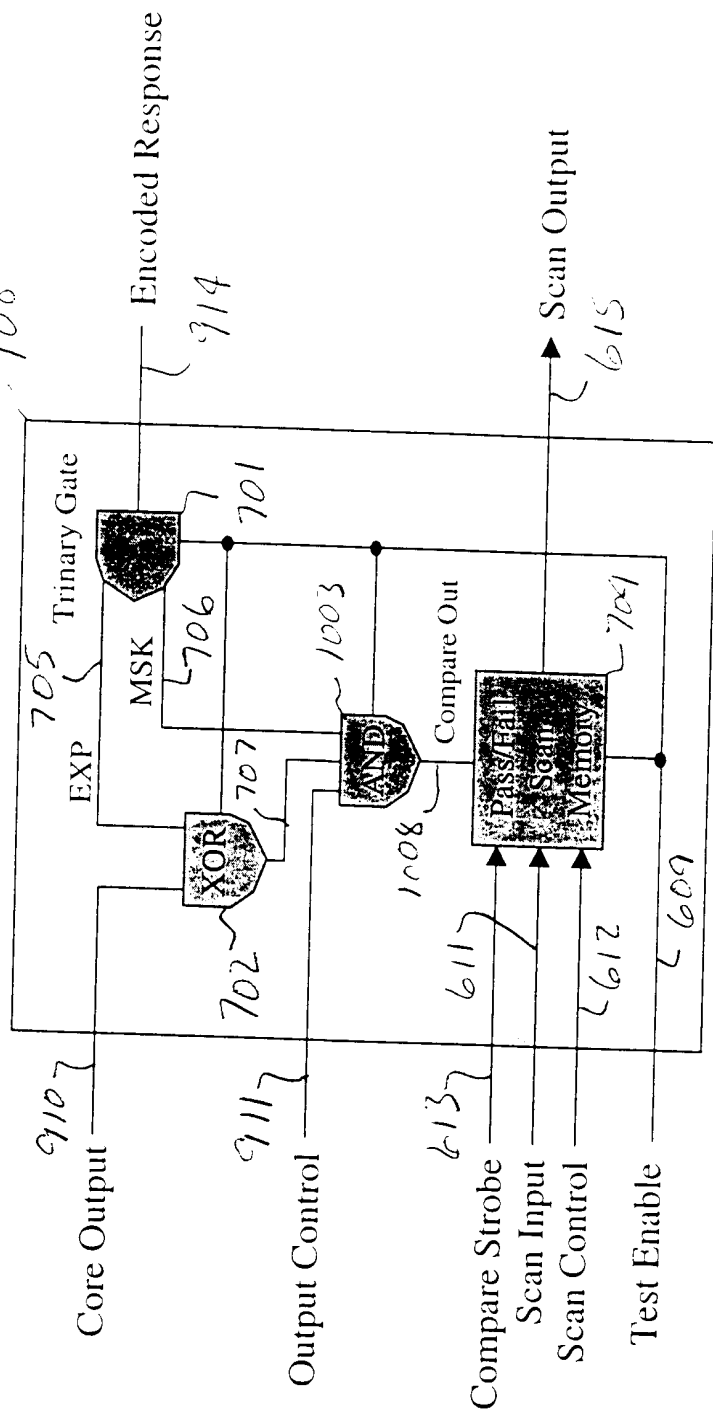


Figure 10B

OC	TEN	ENR	MSK	EXP	Function Performed
X	0	X	X	X	Test Disabled
1	1	Gnd	1	0	Compare Low
1	1	Vdd	1	1	Compare High
1	1	1/2Vdd	0	X	Mask Compare
0	1	Gnd/Vdd	1	0/1	Test Output Control

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5011.



# Maskable Comparator For Input/Outputs

Figure 12A

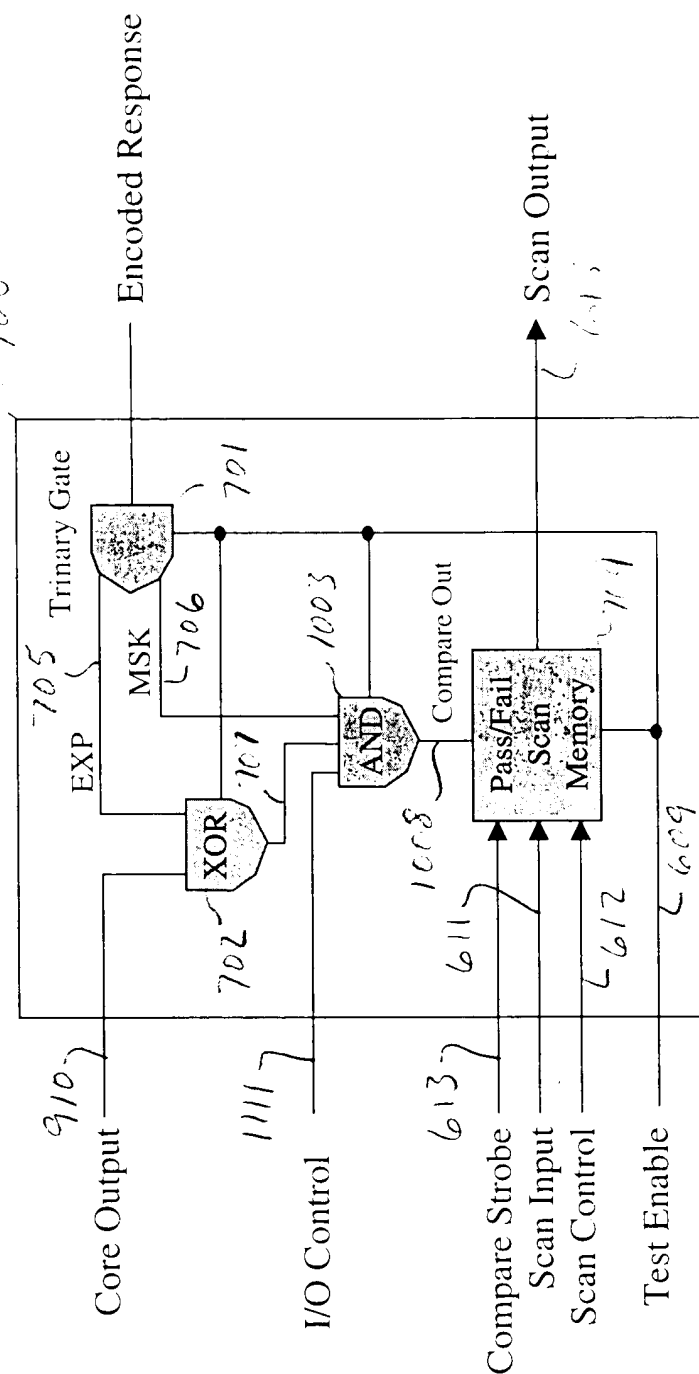


Figure 12B

IOC	TEN	ENR	MSK	EXP	Function Performed
X	0	X	X	X	Test Disabled
1	1	Gnd	1	0	Compare Low
1	1	Vdd	1	1	Compare High
1	1	1/2Vdd	0	X	Mask Compare
0	1	Gnd/Vdd	1	0/1	Test I/O Control
0	1	Gnd/Vdd	1	0/1	Input Stimulus

FIG. 13A

# Fail Output for Diagnostic Testing

Figure 13A

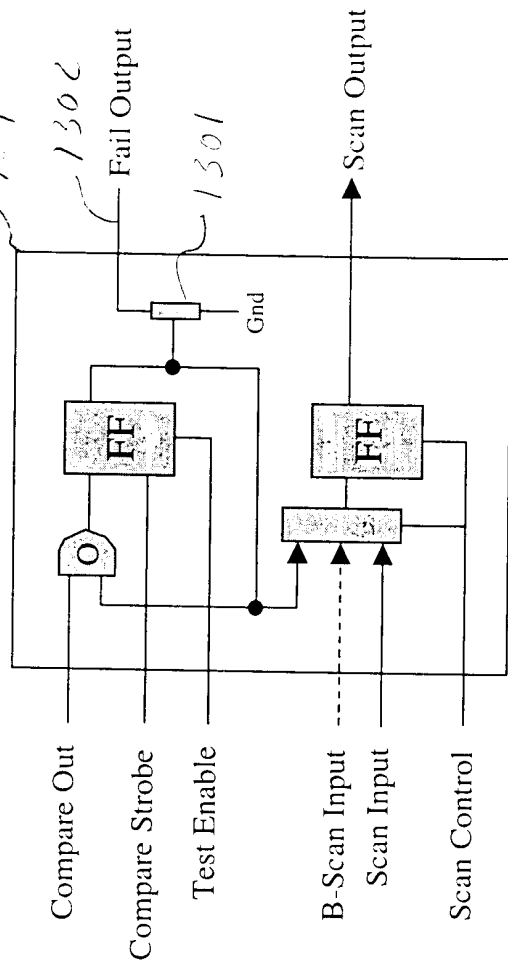
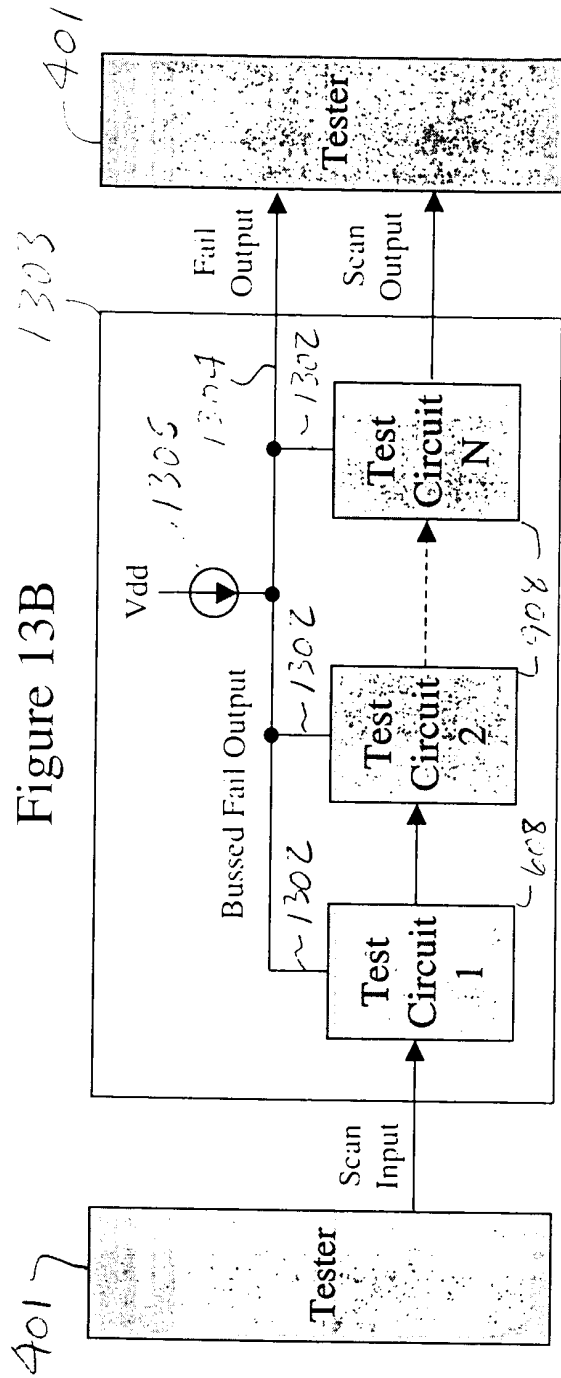
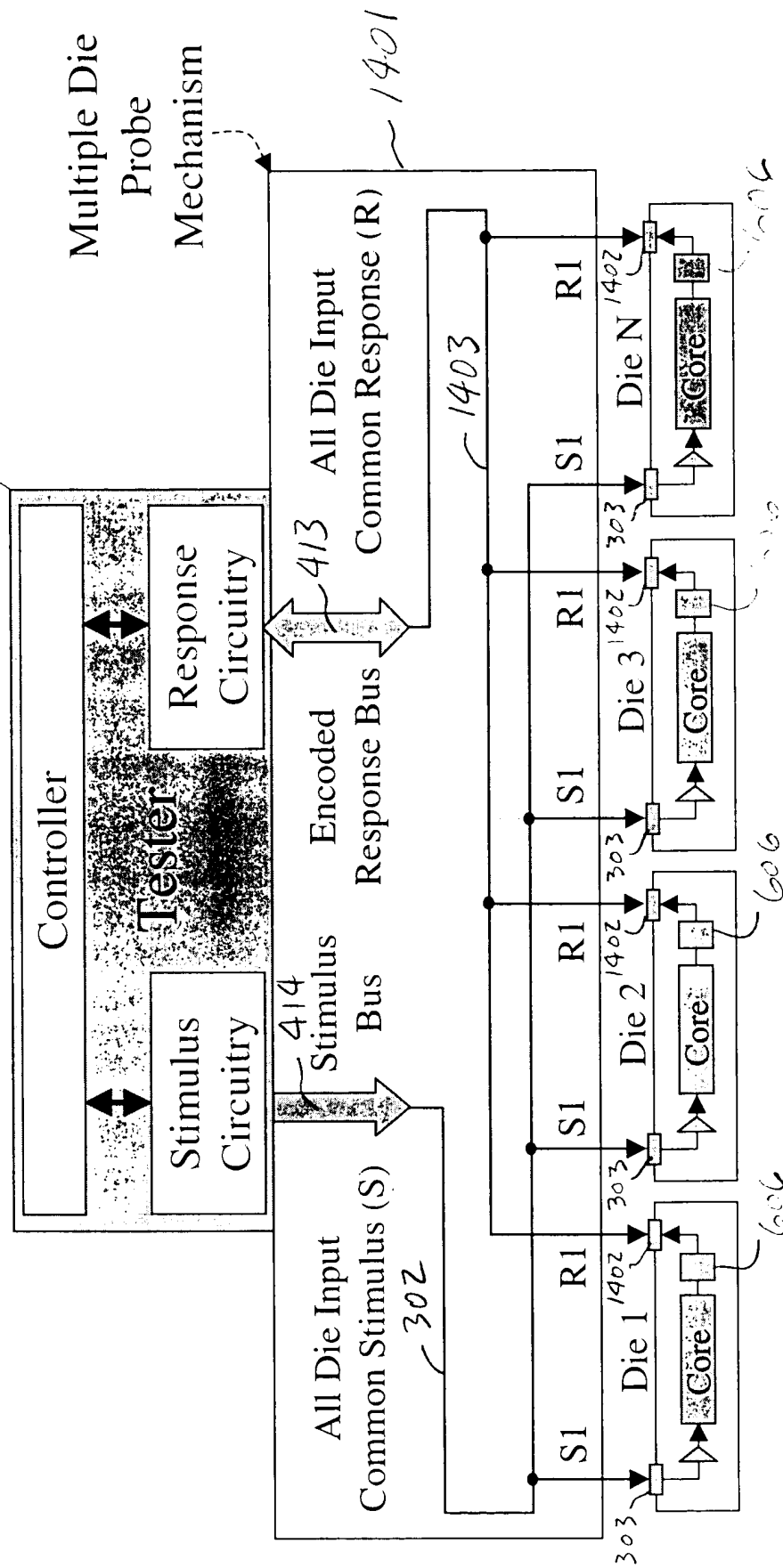


Figure 13B



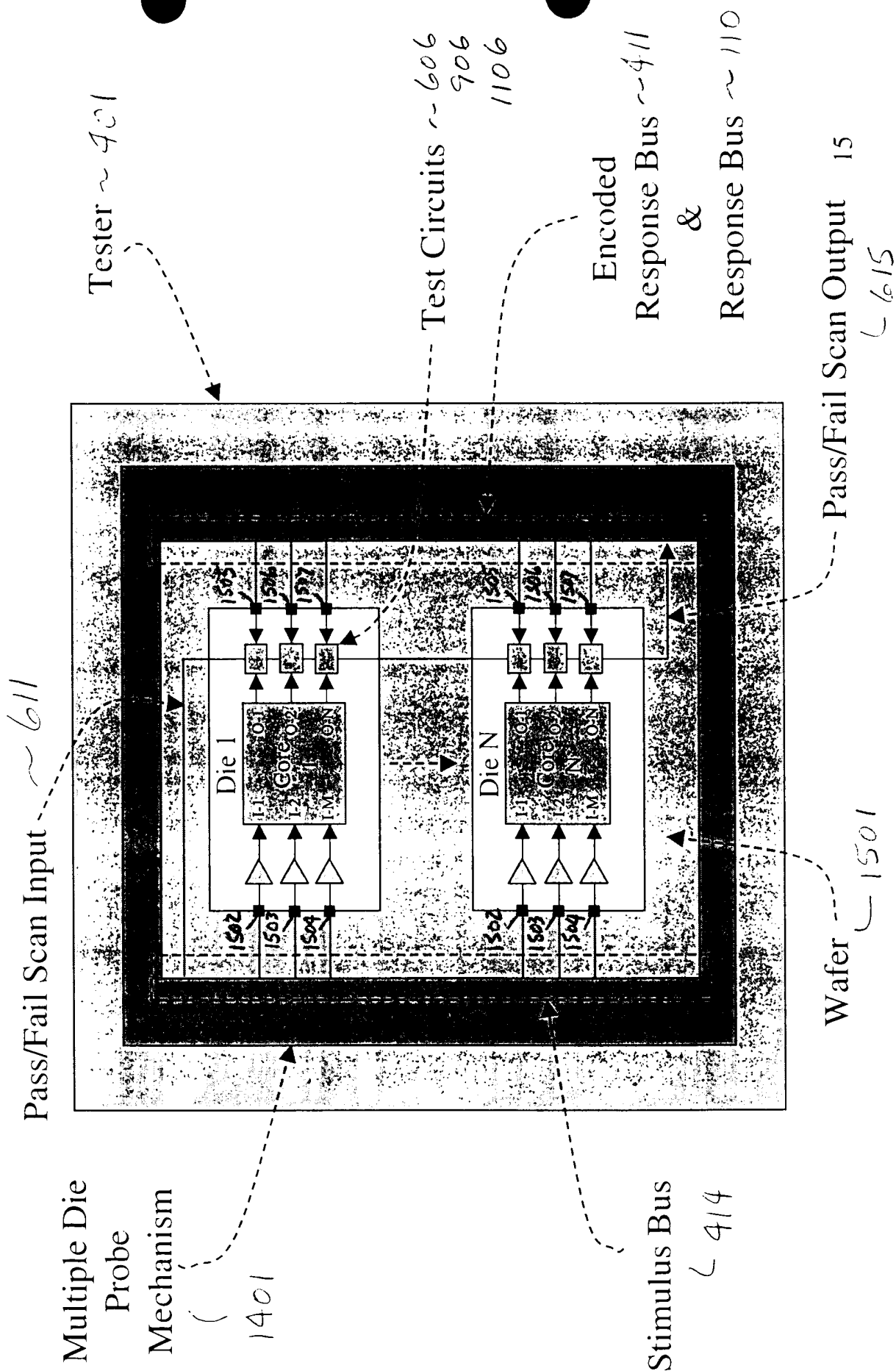
# Improved Multiple Die Probe Test Example

Figure 14



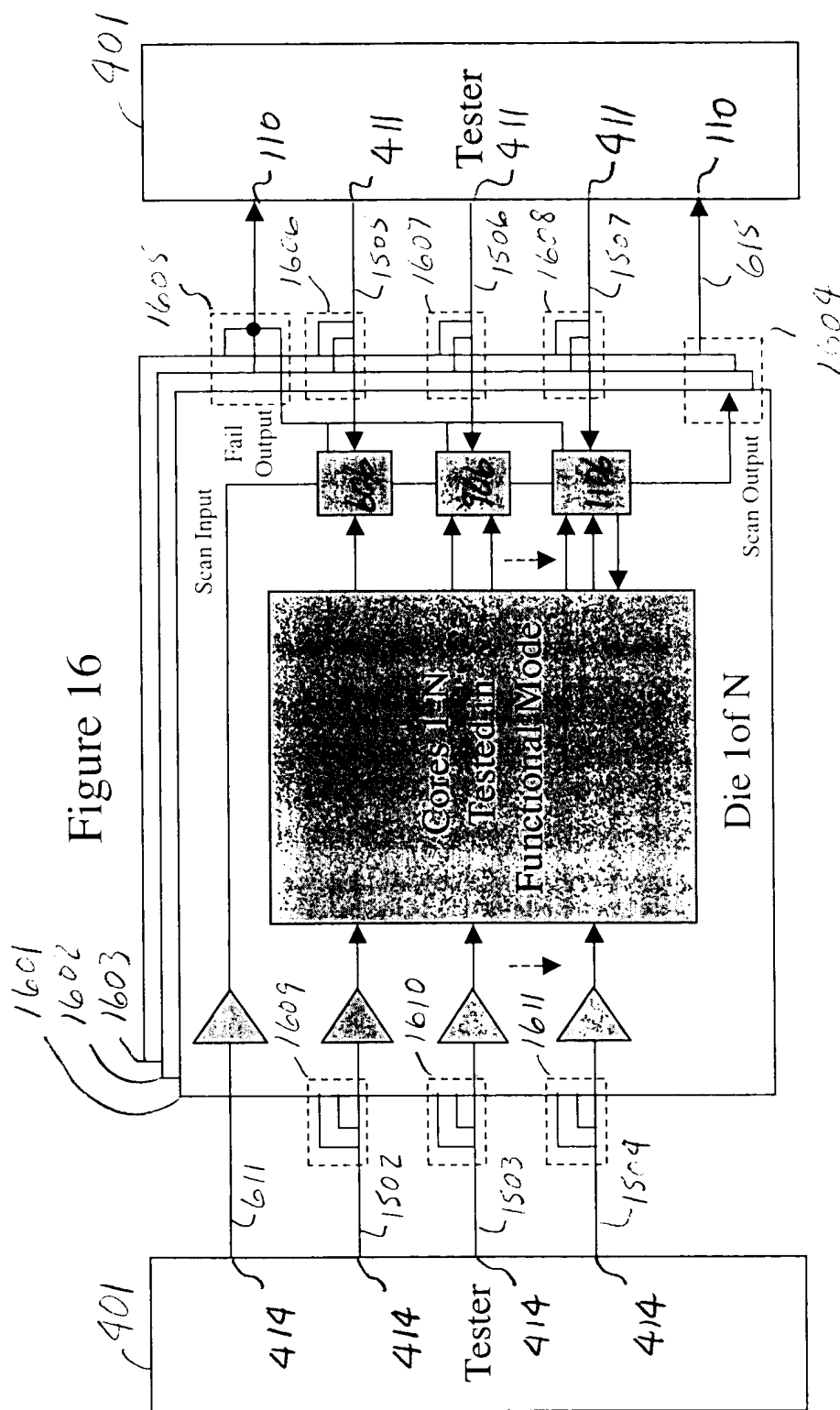
# Conceptual View of Improved Die Test

Figure 15



# Die Being Tested in Functional Mode

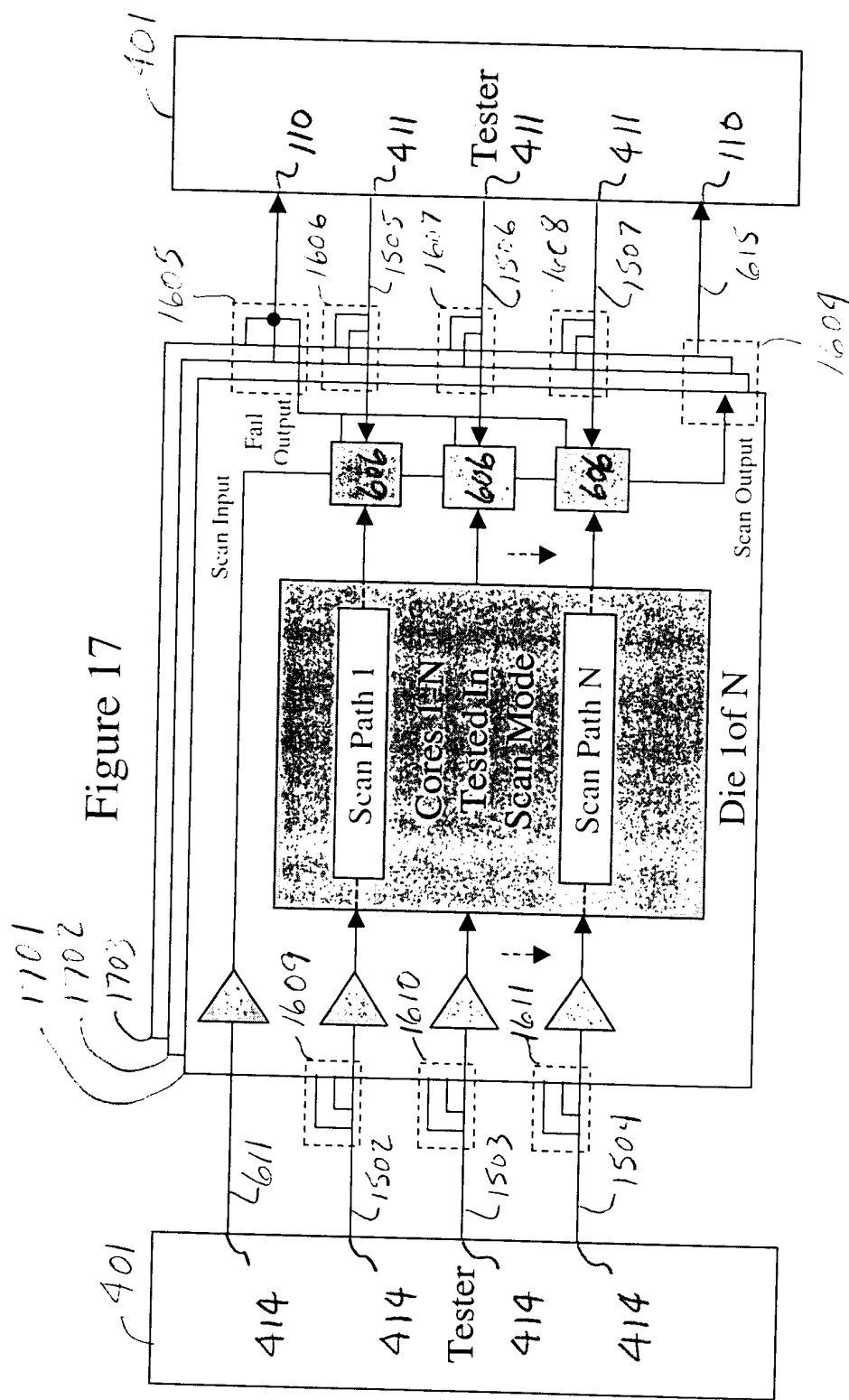
Figure 16





## Die Being Tested in Scan Mode

Figure 17



# Testing System-On-Chip Die having Multiple Embedded IP Core Sub-Circuits

Figure 18A

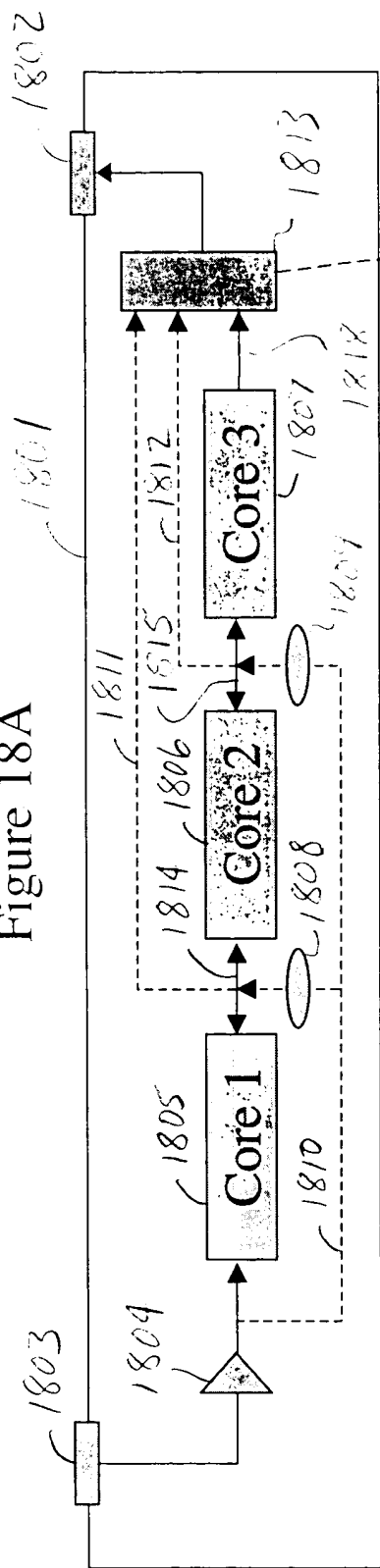
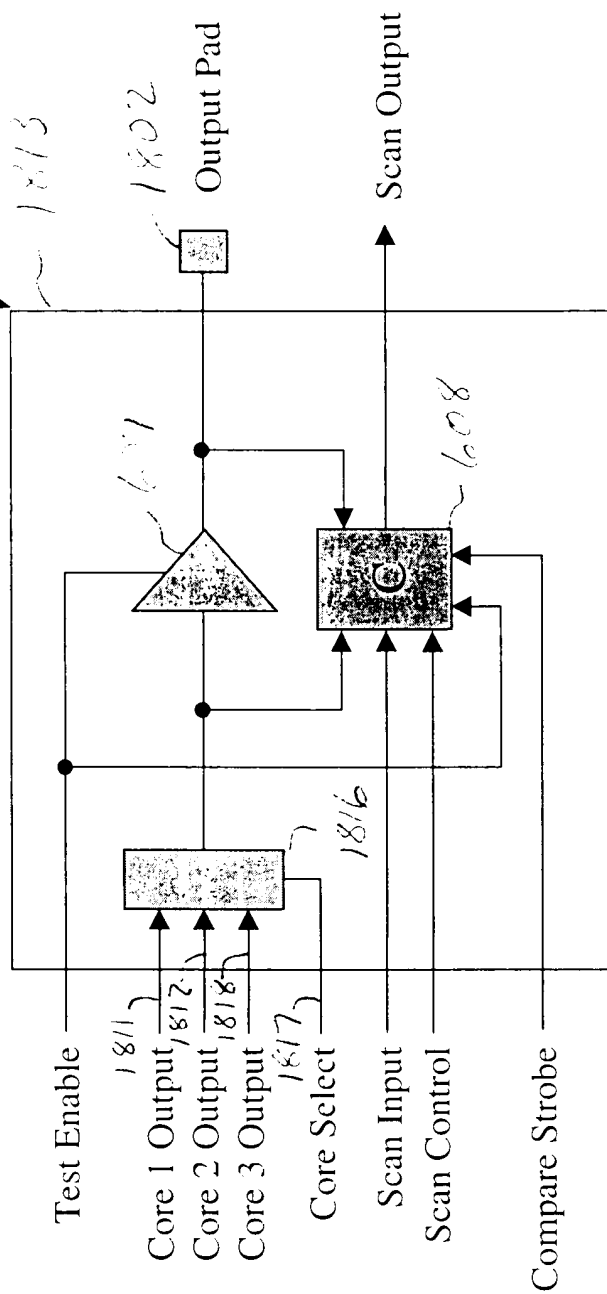
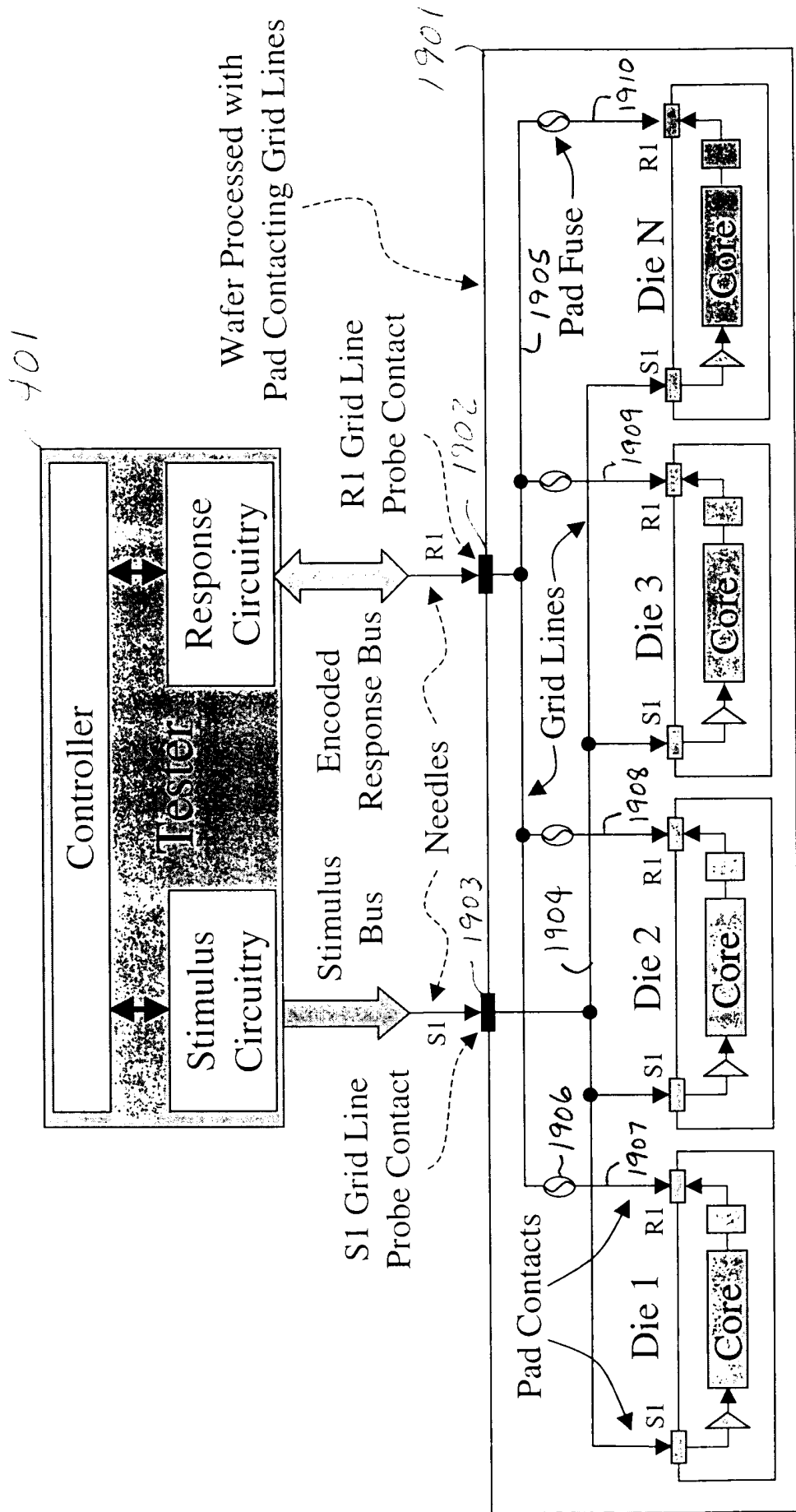


Figure 18B



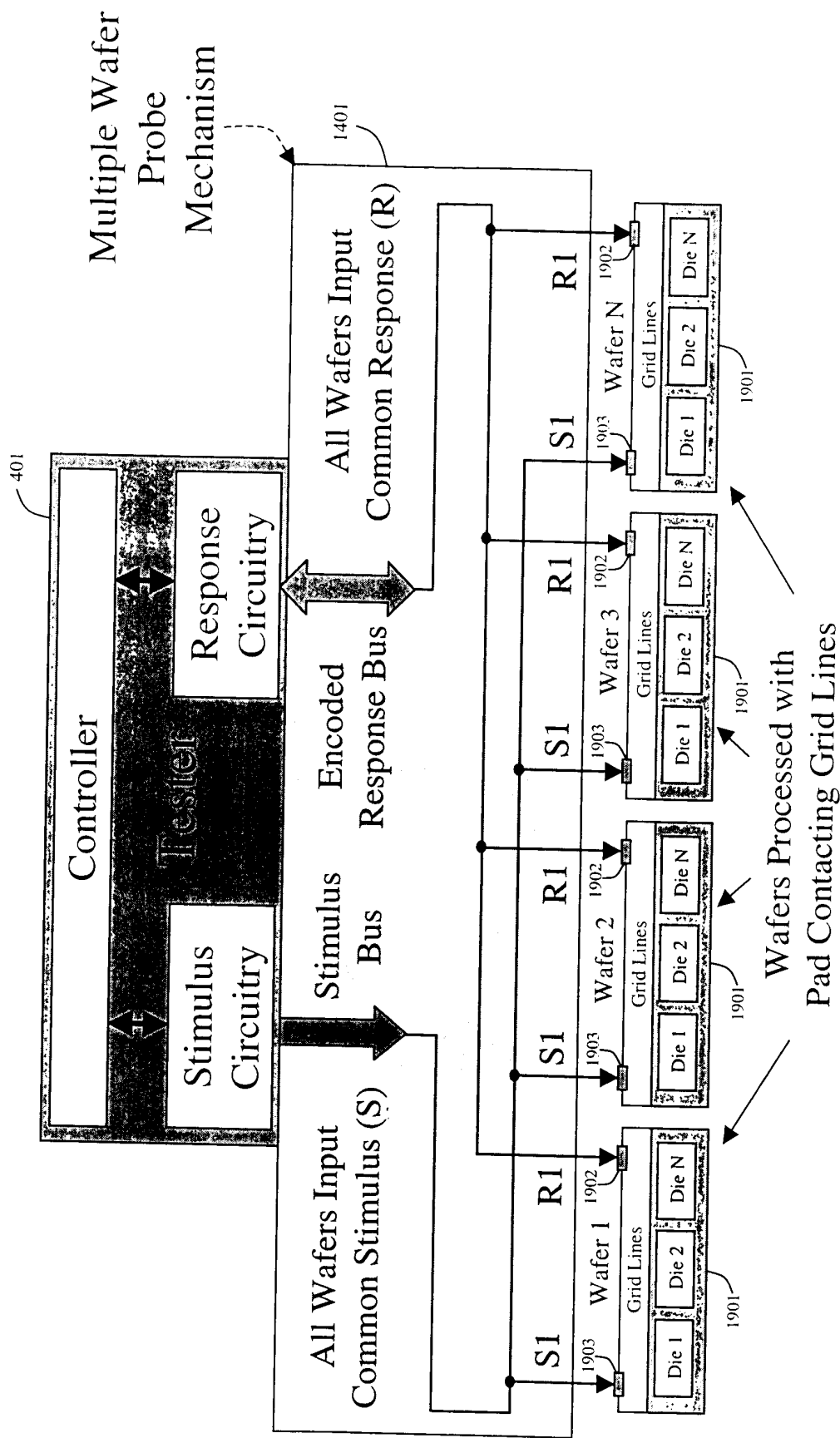
# Adapting Wafers To Support Improved Wafer Testing

Figure 19



# Improved Multiple Wafer Test Example

Figure 19A



# Improved Multiple IC Test Example

Figure 20

